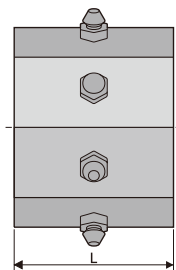
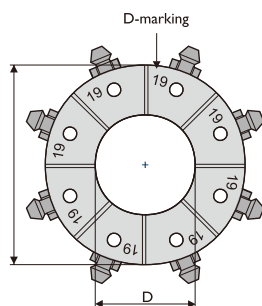




# P32V

TECHNICAL DATA	
Max crimping dia (mm/inch) <sup>1)</sup>	87/3.42
Max crimping dia with master dies (mm/inch)	109/4.3
Max crimping force (KN)	2000
Max crimping force (tonnage)	200
Cycle time 10 mm (s) <sup>2)3)</sup>	4
Hydraulic hose size (inch)	2 *
Industrial hose size (inch)	3.42 *
Die set series	32
Max opening (mm) <sup>4)</sup>	+32
Max opening without dies (mm)	132
Master die D/L (mm)	99/80
Master die D/L (inch)	3.90/3.15
Motor Power (KW/HP) <sup>3)</sup>	4.0/5.5 1.5/2.0 (400V 3 Phase)
Oil tank volume	27 L
DIMENSIONS (LxWxH)	
Machine (mm)	680x600x1400
Machine (inch)	26.8x23.6x55.1
Packaged (mm)	700x820x980
Packaged (inch)	27.6x32.3x38.6
WEIGHT	
Machine (kg/lbs)	300/661
Packaged (kg/lbs)	330/728
<b>* ACCORDING TO THE FITTING.</b>	



- 1) With standard dies. Crimping range can be increased with special dies.
- 2) Theoretical with 10 mm cycle.
- 3) 3-phase/1-phase.
- 4) Maximum opening is the total die travel. Add this value to the minimum crimping diameter of the die set used. The result is the maximum opening of the machine with die set in place.

### FEATURES

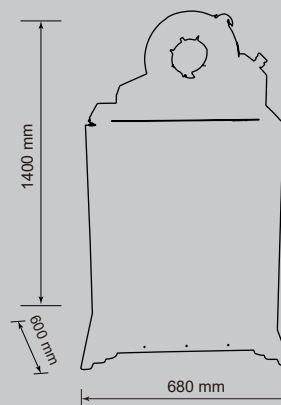
Full Automatic Control with foot pedal  
 Quick Change Tool and Die rack  
 Energy Saving and Safety Operation  
 Automatic PLC Control Modul Built in

### OPTIONS

Back stop device  
 Camera and monitor  
 Customized die sets  
 Customized voltage  
 Customized Logo  
 110V/220V 1 Phase  
 230V/440V/480V 3 Phase

### CONTROL

Control with advanced programmable chip



### DIE SET 32-SERIES

DieSetNo	D (mm)	L (mm)	Crimp. range (mm)
*18506/10	10	55	10.0-12.0
*18506/12	12	55	12.0-14.0
18506/14	14	55	14.0-16.0
18506/16	16	55	16.0-19.0
18506/19	19	55	19.0-22.0
18506/22	22	70	22.0-26.0
18506/26	26	70	26.0-30.0
18506/30	30	70	30.0-34.0
18506/34	34	75	34.0-39.0
18506/39	39	75	39.0-45.0
18506/45	45	90	45.0-51.0
18506/51	51	90	51.0-57.0
18506/57	57	100	57.0-63.0
18506/63	63	110	63.0-69.0
18506/69	69	110	69.0-75.0
*18506/74	74	110	74.0-80.0
*18506/78	78	110	78.0-87.0

\* Optional die sets at additional cost

Products images & Specifications may alter prior official notice at any time.